

Communication Diagram

- RS-485 Communication (A10 ~ A221)
: 1502-0000 No response from tray detector
- RS-485 Communication (A10 ~ A100 ~ A300 ~ A200)
: Beep Beep Beep (about 20sec.)
0402-0000 : No response from wrapper
- CAN Communication (A100 ~ A300 ~ A200)
: Displaying ISHIDA Logo Beep Beep Beep [Error Sound]
Now Initializing → [Menu]
0472-0002 : There is problem on wrapping controller

