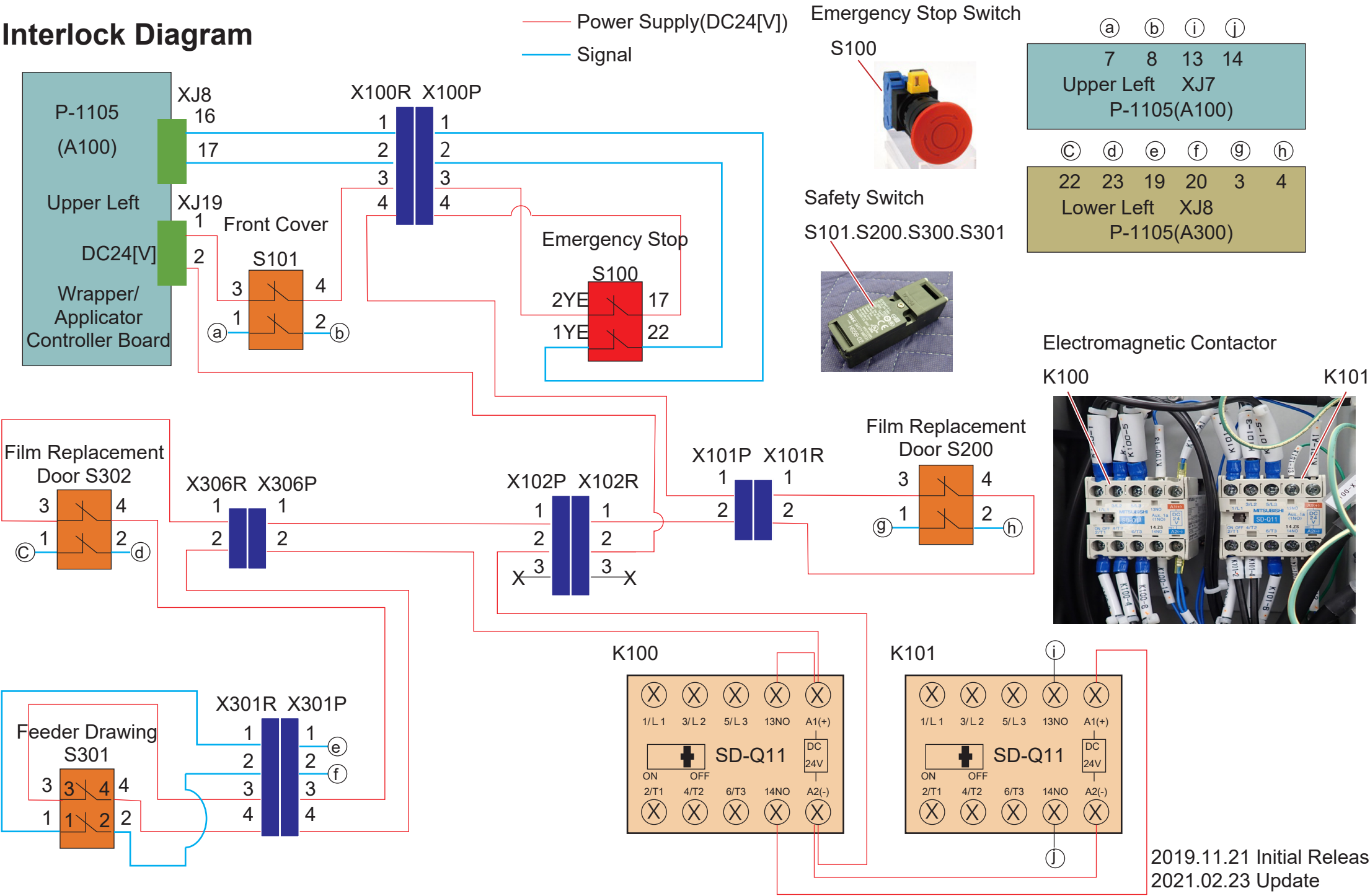


Interlock Diagram



Interlock Diagram

Power Supply(DC24[V])

Signal

Emergency Stop Switch

S100

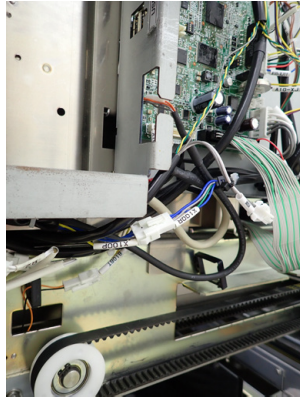
Safety Switch

S101.S200.S300.S301

(a) (b)
7 8
Upper Left
P-1105

(c) (d) (e)
22 23 19
Lower Left
P-1105

Electromagnet

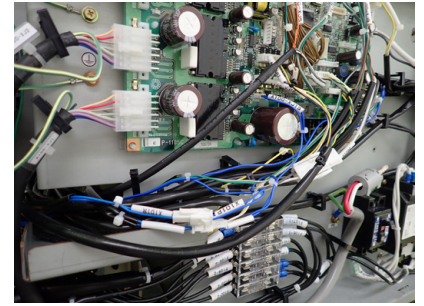
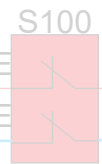


Below P-1163/P1100(A10)

X100R X100P

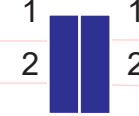


Emergency Stop



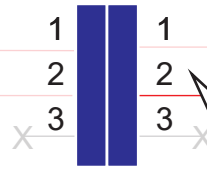
Below P-1105(A100)

X101P X101R



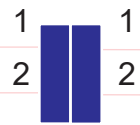
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X102P X102R



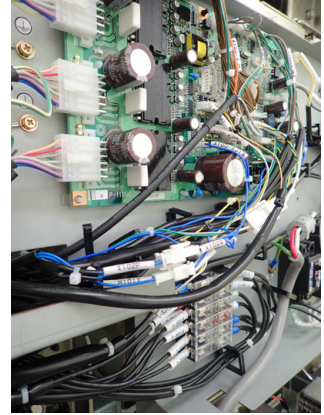
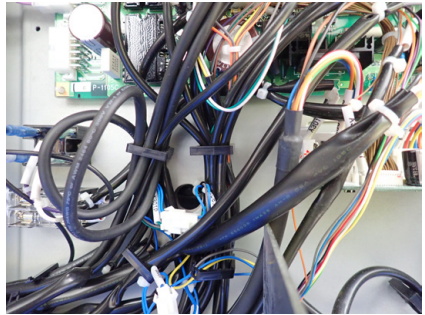
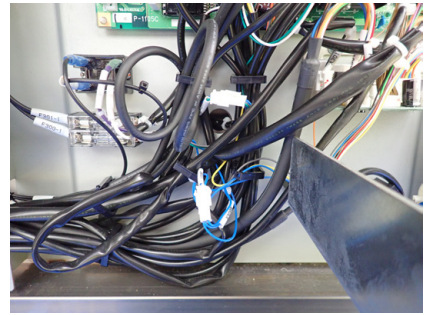
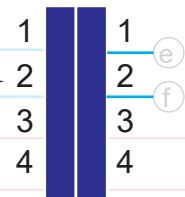
Below P-1105(A300)

X306R X306P



Below P-1105(A300)

X301R X301P



K101

