

ISHIDA WM-Ai AUTO WRAPPER VIRTUAL TROUBLESHOOTING RELEASE NOTES

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The WM-Ai virtual troubleshooting utility contains a list of error codes and check points as well as a virtual machine that can be used to access various menu steps. The utility program operates in a web browser.

No installation is required. Unzip the file in a suitable location. Double click the ***index.html*** file to launch the utility program. Or, right click the ***index.html*** file and create a shortcut that can be placed on the computer's desktop for quick access.



Version 4 features & changes [6 September 2019]

The following lists the main changes from the previous version.

1. Added Virtual Machine that provides access to the wrapper's menu screens.
2. Added error 0392: Check Sell By Date - Older Than The Current Time.
3. Updated error 0472: There Is A Problem On Wrapping Controller.

Version 3 features & changes [21 May 2019]

The following lists the main changes from the previous version.

1. Added the following errors:
 - a. 0414: Film Driving Motor Is Abnormal.
 - b. 0462: Film Over Error For The Lower.

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Version 2 features & changes [20 December 2018]

The following lists the main changes from the previous version.

1. Updated the following errors:
 - a. 0312: Label Is Remaining On Applicator.
 - b. 0333: It Cannot Differentiate Tray.
 - c. 0334: Tray Is Not Programmed.
 - d. 0335: Close Tray Is Programmed.
 - e. 0402: No Response From Wrapper - Main Board to P-1105 [A200].
 - f. 0407: Temporary Blackout On Console.
 - g. 0412: Motor For Film Change Is Abnormal.
 - h. 0419: Motor Front Feeder Move Is Abnormal.
 - i. 0421: Feed Bar Motor Is Abnormal.
 - j. 0422: Centering Motor Is Abnormal.
 - k. 0423: Lift Change Is Abnormal.
 - l. 0435: Motor Voltage Is Abnormal.
 - m. 0472: There Is A Problem On Wrapping Controller.
 - n. 0475: Wrong Selection For Big/Small Lift.
 - o. 0480: Film Is Remaining.
 - p. 0482: Insert Plate Is Not Back To Original Position.
 - q. 0485: Auxiliary For Magnetic Contact Is Abnormal.
 - r. 0494: Problem On Wrapping Part - Application Program Is Not Installed.
 - s. 0498: Problem On Wrapping Part - Wrapper System Is Abnormal.
 - t. 0602: No Response From Applicator.
 - u. 0615: Applicator Operation Is Abnormal.
 - v. 1502: No Response From Tray Detector.
 - w. 0312-0001: Label Is Remaining On Applicator (Pop labeler version).
 - x. 0312-0002: Pop Label Is Remaining (Pop labeler version).

Version 1 features & changes

The following lists the main changes from the previous version.

1. Initial release.



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